

ABSTRACT:

Components for positioning devices of vehicle seats that can be welded together are welded together via a resistance welding process. The one component (1) exhibits at least one circulatory embossing (1f; 1g) that protrudes beyond its surface (1h) toward the connection side and that engages in the complementary recess (2a; 2b) of the other component (2). The embossing (1f; 1g) can be pressed into the recess (2a; 2b) during the resistance welding process. At least one of the components (1) exhibits on the side spaced from the circulatory embossings (1f; 1g) additional embossings (1a; 1b, 1c) that limit the impression depth of the circulatory embossing (1f; 1g) of the one component (1) into the recess (2a; 2b) of the other component (2). This is done such that the surfaces facing each other (1h; 2c) of the two components (1; 2) maintain a distance to one another.